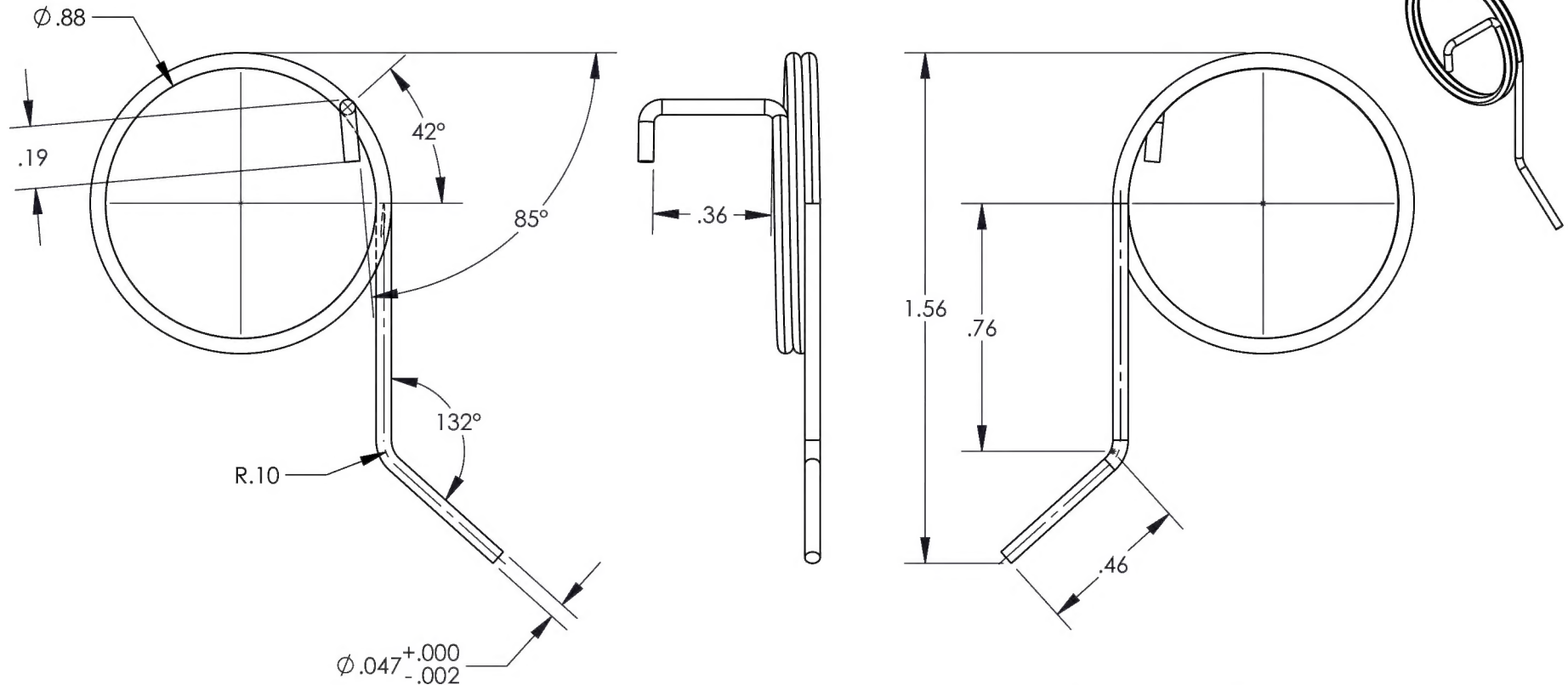


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		INCORPORATED ECN 03175 PER APICAL INDUSTRIES DRAWING.	7/18/11		
1		CH'D DIA FROM .043 TO .047. CH'D ANGLE FROM 31 TO 55. REMOVED DIM .028. RELOCATED DIM .19. CH'D TOLERANCES ON ALL DIMENSIONS.	4/25/14	PW	RW
2	14-0150	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMS WAS 55° IS 85°, WAS 72° IS 42°, WAS 1.55 IS 1.56.	9/17/2014	DPD	PW



<b>DART</b> AEROSPACE	
TITLE <b>ACTUATOR SPRING</b>	
DWG NO. <b>C3-3-9</b>	REV <b>2</b>
MAT'L SS 304 WIRE	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 7/18/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C3-3-9	1	ACTUATOR SPRING	SS 304 WIRE	Ø.047 X 8 DENDOFF